



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO37094	EAS001-VU	3	1	Net 30	M304TS0.500W.049	Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH				600	12/14/2017	600		S032638	Stock	1/16/2018	\$ 6.55 / ft	0		\$3,930.00	Eagle Stainless
		4									1/17/2018	14		S032639	Stock	1/16/2018	\$ 6.55 / ft	0		\$91.70	Eagle Stainless
Total:										1,200		614								\$4,021.70	

Plex 1/16/2018 11:30 AM Dart.Plouffe.Sonia

Status: Receiving

Part: **M304TS0.500W.0.**

Created: 1/16/18 11:18 AM DART.PLOUFFE.S



Serial No: **S032639**

14 X

Status: Receiving

Part: **M304TS0.500W.0.**

Created: 1/16/18 11:18 AM DART.PLOUFFE.S



Serial No: **S032638**

600 X

67



EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650 , 508-528-8650 Fax: 800-520-1954 , 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

m304T50.500w.049

Packing List

Bill Dart Aerospace, Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace, Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

PO Number: PO37094

Shipment No: 136534
Shipment Date: 01/10/18
Order Number: 139891
Order Date: 07/18/17

Customer Code: 000000001912
Phone: (613) 632-5200
Terms: Net 30 Days

Ship Via: SEE BELOW

Quantity				Unit	Description	Job Number
Open	Shipped	Back Ord	Canceled			
600	614	0		FT	1912-SQ0500049T304 T304 Smls Square Tubing .500" x .500" x .049" Wall x (XX - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Package to Protect. NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.) SHIP VIA Journey Freight on account number cu 103666... Call Alex Smith at 1-888-633-1252 or email: asmith@journeyfreight.com. when ready...	139891-01

8/18-01/16



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37094

Purchase Order Date 7/18/2017 12:00:35 PM
PO Print Date 7/18/2017

Page Number 1 of 2

Order From :

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

VU-EAG001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA



Contact Name
Vendor Phone 800 528 8650 Ext.800 520 1954

Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304TS0.500W.049	Square Tubing	10/18/2017 Yes 10/18/2017		600.00	\$6.55	\$3,930.00
MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH							
Line Total:							\$3,930.00
2	M304TS0.500W.049	Square Tubing	11/15/2017 Yes 11/15/2017		600.00	\$6.55	\$3,930.00
MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH							
Line Total:							\$3,930.00
3	M304TS0.500W.049	Square Tubing	12/14/2017 Yes 12/14/2017		600.00	\$6.55	\$3,930.00
MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH							

PO Instructions: DELIVERY DATE TBD
QUOTE NO 978004

Note:

7/18/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37094

Purchase Order Date 7/18/2017 12:00:35 PM

PO Print Date 7/18/2017

Page Number 2 of 2

Order From :

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

VU-EAG001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

800 528 8650 Ext.800 520 1954

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Line Total: \$3,930.00

4 M304TS0.500W.049

Square Tubing

1/17/2018

Yes

1/17/2018

600.00

\$6.55

\$3,930.00

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

5 71401-45

PROCUREMENT
QUALITY CLAUSES

10/18/2017

No

10/18/2017

1.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$15,720.00

PO Instructions: DELIVERY DATE TBD
QUOTE NO 978004

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 7/18/2017



Eagle Stainless Tube and Fabrication, Inc.

10 Discovery Way
Franklin MA 02038
Tel: 800 - 528-8650

Fax: 800-520-1954

WWW.EAGLETUBE.COM

Email: info@eagletube.com

☐ Emailed

☐ Faxed

☐ Verbal

Quotation

Quote Number: **978004**

Quote Date: **07/06/17**

ATTN: **Linda Lacelle**

T: (613) 632-5200 F: (613) 632-1053

Customer: **Dart Aerospace, Ltd.**

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship to:

Dart Aerospace, Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Customer Code: 000000001912

Account Mgr.: JOHN ROSS

Ship Via: FED X COLL 151793240

Terms: Net 30 Days

FOB: Franklin, Massachusetts

MINIMUM ORDER: \$150.00

Delivery/ Lead Time : **10 Wks ARO**

Item	Part Number	Description	Quantity	Unit	Price
1	1912-SQ0500049T304	T304 Smls Square Tubing .500" x .500" x .049" Wall x (XX - 117" + 500" / -000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect.	2,400	/FT	\$6.55/FT

NOT an Aerospace Application... NOT Defars
Material - Chantal Lavoie 12/02/15.)

3008/14
Total: **\$15,720.00**

FED X Acct # 151793240...

FED X FREIGHT Acct# 94011728.

Shipping variation is +/-10% unless otherwise specified

Additional Specifications, Statutory or Regulatory Requirements: NO () YES ()

IF YES: () AS-9100 () ISO-13485 () Controlled Process () Material Cert and CoC () DFARS () Other _____

By *and sel*
John P Ross
Eagle Stainless Tube & Fab Inc

SUBJECT TO PRIOR SALE / SHOP CONDITIONS

QUOTE IS VALID FOR 30 DAYS FROM DATE OF QUOTATION

Form#: F-03-01 Issue Date: 2/24/2015

ISO-9001 CERTIFIED

ISO-13485 Certified

AS-9100 CERTIFIED



EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

SOLD TO: Dart Aerospace, Ltd. **DATE:** 1/10/2018
ADDRESS: 1270 Aberdeen Street **PURCHASE ORDER:** PO37094
Hawkesbury ON K6A 1K7 **OUR ORDER#:** 139891
PART # N/A
REVISION: N/A

HEAT #: 624005 *ml*
SOURCE: 50-56598-08-17
ITEM: .500 X .500 X .049 WALL T304/304L SMLS *ml*
Spec: ASTM A269-15a CHEMISTRY ONLY
Temper: AS DRAWN *ml*
Quantity: 614 **Units:** FT

C:	.006	Ti:	-	Yield (PSI):	-
Si:	.462	Cb:	-	Tensile (PSI):	-
Mn:	1.109	Ta:	-	Elong. (% IN 2'')	-
P:	.030	Fe:	balance	Hardness (Rockwell):	-
S:	.004	Cu:	.35	Flattening:	-
Ni:	8.94	Al:	-	Flaring:	-
Cr:	18.30	N:	.032	Rev F/B:	-
Mo:	.314	Co:	.149	Flange:	-
Misc Chem 1:	-			Int C/E:	-
Misc Chem 2:	-			Eddy Current:	-
Misc Chem 3:	-			Hydrostatic:	-
				Grain Size:	-

Note 1: MELT: FRANCE

Note 2: MFG: USA

Note 3: MERCURY FREE

Comments:

Conforms to all drawing and/or specifications requirements. To the best of our knowledge the material is mercury free and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. By the definitions provided in Article 3 (3) of the REACH regulation, the material(s) are considered "articles," and do not contain substances "intended to release" under normal circumstances and as such, the registration requirements of Article 7(1) do not apply. Reports governing this material are on file.

Paulette Cartier

EAGLE STAINLESS TUBE AND FABRICATION INC.
Paulette Cartier
Quality Assurance Manager

AA 1/10/2018
Int. Date



Eagle Stainless Tube & Fabrication, Inc.

10 Discovery Way Franklin MA 02038 Tel: 800-528-8650 Fax: 800-520-1954 www.EAGLETUBE.COM

Acknowledgement

ATTN: Chantal Lavoie

Bill Dart Aerospace, Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace, Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order Number:	139891	PO Number:	PO37094
Date Entered:	07/18/17	Ship Via:	FedxFrCol# 94011728
Customer:	000000001912	Salesman:	JOHN ROSS
Terms:	Net 30 Days	Phone:	(613) 632-5200
FOB:	Franklin, Massachusetts	Fax:	(613) 632-1053
Shipping Variation: +/-10% unless otherwise specified			

Item	Quantity	Unit	Description	Price	Unit
1	2,400	FT	1912-SQ0500049T304 - T304 Smls Square Tubing .500" x .500" x .049" Wall x (XX - 117" + .500" / - .000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Package to Protect. NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.) Release Date(s): 600 by 10/11/17 600 by 11/08/17 600 by 12/07/17 600 by 01/10/18	6.550	/ FT

Order Total: \$15,720.00

Authorized Signature
Eagle Stainless Tube & Fab Inc

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TS0.500W.049
 DATE: JAN 16 2018

PO / BATCH NO.: 037094/503263

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 14'
 QUANTITY INSPECTED: 14'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .049 W
 THICKNESS RECEIVED: .049 W
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y N	<u>Astm A269</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	<u>Heat # 5032 624005</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	DAS 11 9-89	ENGINEERING SIGNOFF (if required)
INSPECTED BY: _____	SIGNED OFF BY: _____	
DATE: <u>JAN 16 2018</u>	DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH:

ASTM A564 MILL FINISH
OR
ASTM A269 MILL FINISH

PART NUMBER:

M304TS | A.AAA | W | TTT
| WIDTH | WALL

PART NUMBER:

EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

WHERE:

A.AAA = WIDTH IN INCHES
TTT = WALL THICKNESS IN INCHES

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3818)	DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING	AJS	08.10.16
B	DRAWING MOVED TO "B" SIZE BORDER FINISH ADDED (SEE NCR 08-045 FOR DETAILS).	AJS	08.08.28
A	NEW ISSUE	DS	01.06.08
DESIGN	DS	BY	DATE
DRAWN	DB		
CHECKED	17		
MFG. APPR.	304TS		
APPROVED			
DE APPR.			
DATE	14.05.20		
DART AEROSPACE LTD HAMMERSBURY, ONTARIO, CANADA			
DRAWING NO. M304TS			
TITLE 304/316 SQUARE TUBING			
REV. D			
SHEET 1 OF 1			
SCALE NONE			
COPYRIGHT © 2001 BY DART AEROSPACE LTD. THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. AND IS LOANED TO YOU BY THE COMPANY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			

RELEASED
2014-05-26

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304/30.500W.049
 DATE: JAN 16 2018

PO / BATCH NO.: 087094/5032638

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 600'
 QUANTITY INSPECTED: 600'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .049W
 THICKNESS RECEIVED: .049W
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	<u>Astm A269</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	<u>Heat # 624005</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 11</u> DATE: <u>9-89 JAN 16 2018</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH:

ASTM A554 MILL FINISH
OR
ASTM A269 MILL FINISH

PART NUMBER:

M304TS1 A.AAA W. TTT
WIDTH WALL

PART NUMBER:

EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

WHERE:

A.AAA = WIDTH IN INCHES
TTT = WALL THICKNESS IN INCHES

RELEASED
2014-05-26

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR 14-3618)	DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING	AJS	08.10.16
B	DRAWING MOVED TO "B" SIZE BORDER, FINISH ADDED (SEE NCR 08-045 FOR DETAILS).	AJS	08.08.28
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	DB		
CHECKED	(17)		
MFG. APPR.	M304TS		
APPROVED			
DE APPR.			
DATE	14.05.20		
DART AEROSPACE LTD HAMMERSBURY, ONTARIO, CANADA			
DRAWING NO. M304TS			
TITLE 304/316 SQUARE TUBING			
REV. D			
SHEET 1 OF 1			
SCALE NONE			
COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. NO DISSEMINATION OF THE CONTENTS OF THIS DOCUMENT IS PERMITTED WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			